

Work Order ID 92685

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Item ID: D206-781-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 11/21/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/26/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: ML5 Date: 12-11-08 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
100		0.00							
100									
DC		0.00							
Document Control	Memo								
	Photocopy bluefile & type labels per PPP D206-781-011								
	Chg001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
15
8-89

12/12/1

ML5 12-11-20

3

3

12/14/15 (3)

DAS
15
8-89

12/12/1

3

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Item ID: D206-781-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 11/21/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/26/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-011								
	Location: <u>011A</u>								
	PPP rev: <u>H</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(3x) 82 6/11/12 SP

12/11/22 JF

MF
12-11-21

Picklist Print

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Work Order ID: 92685

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 11/21/12

Required Date: 11/26/12

Start Qty: 1.00 3

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
D3800 per NCR 10-082 DD verf:EC

IPP Rev:B 10.07.01 update qty of

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3874-1 Floor Protector	SWD 37	Manufactured	No			110	Each	0.0000	10	130	9258710		
D3874-2 Floor Protector	SWD 37	Manufactured	No			110	Each	1.0000	10	392702	9267320		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST152		1							
				90807		1							
D3800-1-100 Hook and Loop Strip (1" Soft)	37 SWD	Manufactured	No			110	f	140.8824	10	1030			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		90.8804							
				68910		9.801							
				72233		9.841							
				80073		1.1734							
				85354		70.065			85354				
				ST088		50.002							
				84060		50.002							
D3800-3-100 Hook and Loop Strip (1" Hard)	SWD 37	Manufactured	No			110	f	130.6810	10	1030			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		130.681							
				68915		18.301							
				72771		2.341							
				73007		5.001							
				75105		13.67							
				80077		15.536							
				84061		9.967							
				85355		65.865			85355				

Qty x 4 per kit

@ 30.0" long → nearest
size 119

D3800-3-100

Hook and Loop Strip (1" Hard)

Qty + 4 per kit

@ 30.0" long → nearest
size 119

Picklist Print

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Work Order ID: 92685

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 11/21/12

Required Date: 11/26/12

Start Qty: 4003

Required Qty: 1.00

AN4-03A
Bolt

Purchased No

110 Each 1,079.0000 2

26 -  

SMS 3X


Location	Loc Qty	Loc Code
FG	20	
122808	20	
ST356	500	
123525	500	123525
ST513	559	
120187	19	
120770	12	
121652	1	
122063	1	
122416	24	
122808	2	
122993	500	

AN960JD416
Washer

NAS1149D0463J

Purchased No

110 Each 29.0000

26 - M/23308 



SMS 3X

Location	Loc Qty	Loc Code
ST351	29	
116289	8	
119097	21	

NAS43DD4-20
SPACER

Purchased No

110 Each 89.0000

26 -  

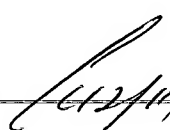
SMS 3X

Location	Loc Qty	Loc Code
ST276	89	
122868	89	

NAS43DD4-64
SPACER

Purchased No

110 Each 22.0000

122868 +3 -  (3)

SMS 3X

Location	Loc Qty	Loc Code
ST279	22	
112314	22	

112314

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Shop Packet Print

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5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
			D3874-1	FLOOR PROTECTOR, CO-PILOT
			D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
			D3800-1-100-300	LOOP STRIP
			D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
			AN4-13A	BOLT
		4	AN525-10R6	SCREW
			AN960JD416	WASHER
			NAS43DD4-20	SPACER
			NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER